

MARK^{III+} Electric Fire Pump Controller with Power Transfer Switch (-TSA)

Project Information



DRAWINGS INCLUDED IN THIS PACKAGE ARE FOR STANDARD CONTROLLERS. ACTUAL "AS BUILT" DRAWINGS MAY DIFFER FROM THOSE SHOWN HERE.

Firetrol, Inc.

3362 Apex Peakway Apex, North Carolina 27502 P +1 919 460 5200 F +1 919 460 5250 www.firetrol.com

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Firetrol MARK^{III+} Electric Fire Pump Controller with Power Transfer Switch Specifications

1.0 Main Fire Pump Controller and Power Transfer Switch

The main fire pump controller shall be a factory assembled, wired and tested unit. The controller shall be of the combined manual and automatic type designed for full voltage starting of the fire pump motor having the horsepower, voltage, phase and frequency rating shown on the plans and drawings. The controller shall be rated for an Ambient Temperature Operating Range of 39°F (4°C) to 104°F (40°C).

Power Transfer Switch

The transfer switch shall be completely assembled with Firetrol Electric Fire Pump Controllers; full or reduced voltage types. The power transfer switch must be compatible for use with generator set or 2nd utility use. The entire package of power transfer switch and controller shall be completely factory assembled, wired, tested and shipped as a complete unit for easy field connection to the power sources and the fire pump motor.

1.1 Standards, Listings & Approvals

The controller shall conform to all the requirements of the latest editions of: NFPA 20, *Standard for the Installation of Stationary Pumps for Fire Protection* NFPA 70, *National Electrical Code*.

The controller shall be listed by:

» Underwriters Laboratories, Inć., in accordance with UL218, *Standard for Fire Pump Controllers*

» Canadian Standards Association CSA-C22.2, Standard for Industrial Control Equipment (cUL)

» CE - Low Voltage Directive

The controller shall be approved by: » Factory Mutual (IEC 62091)

»The City of New York for fire pump service

The power transfer switches must be listed by:

» Underwriters' Laboratories, Inc., in accordance with UL218, *Standard for Fire Pump Controllers*

» UL1008, Automatic Transfer Switches

» UL508, Industrial Control Equipment, CSA, Standard for Industrial Control Equipment

They are built to meet or exceed the requirements of the approving authorities: » Factory Mutua

» NEMA

» NFPA 20, Installation of Centrifugal Fire Pumps

» NFPA 70, National Electrical Code.

1.2 Starting Configuration

The controller shall be designed to use Model and Configuration:

FTA1000 - Full Voltage starting intended for use with electric motor driven fire pumps where the capacity of the power source permits full voltage starting. Full voltage is applied to the motor as soon as the controller is actuated. Full voltage starting is simple and low cost and is preferred whenever the utility or emergency generator set will permit this type of starting. **FTA1250** Part Winding Starting, used where the characteristics of the power source do not permit full voltage starting.

When the controller is actuated via pressure, START push-button, deluge valve contact, etc., the first contactor closes, connecting one of the motor windings to the line. During starting, the motor will draw approximately 65% of its normal locked rotor current and develop approximately 42% of its normal starting torque. After a time delay, the second contactor closes, connecting the second winding in parallel with the first. The motor then draws its normal running current and develops.

FTA1300 Wye-Delta, Open Transition Starting, used with delta-wound squirrel cage motors. FTA1300 controllers are of the open circuit transition type in which the motor circuit is opened during the transition from start to run. Actuating the controller by the pressure switch, START push-button or deluge valve contact closes the start contactor connecting the motor to the line in the wye connection. The motor will draw approximately 33% of its normal in-rush current and develop approximately 33% of its normal starting torque. After a time delay, the motor is automatically reconnected in delta, applying full voltage to the motor windings. These controllers are recommended especially for use with generator sets.

FTA1350 Wye-Delta, Closed Transition Starting Fire Pump Controllers are used with delta-wound squirrel cage motors. These controllers are of the closed circuit transition type in which the motor circuit remains closed during the transition from start to run.

Actuating the controller via pressure, START push-button or deluge valve contact closes the start contactor connecting the motor to the line in the wye connection. The motor will draw approximately 33% of its normal inrush current and develop approximately 33% of its normal starting torque. After a time delay, the motor is automatically reconnected in delta, applying full voltage to the motor windings. During this transition, a resistor is connected to each phase, minimizing line disturbances and voltage drop during starting. These controllers are recommended especially for use with generator sets.

FTA1800 Autotransformer Starting Fire Pump Controllers use an autotransformer to supply reduced voltage when starting the motor. The controller is of the closed circuit type where the motor circuit remains closed during the transition from start to run resulting in minimum line disturbance. The autotransformer has three taps for selection of starting current and torque; 50% tap for 150% current and 25% torque, 65% tap (factory setting) for 250% current and 42% torque and the 80% tap for 384% current and 64% torque.

FTA1930 Solid State Reduced Current Starting Fire Pump Controllers feature soft start, soft stop and system sensing capabilities that not only provide for reduced current starting, but also offer an improved level of hydro mechanical performance.

1.3 Enclosure

The controller components shall be housed in a NEMA Type 2 (IEC IP22) drip-proof, wall mounted enclosure with bottom entry gland plate and lifting lugs.

1.4 Withstand Ratings (Short Circuit Current Ratings)

All controller components shall be front mounted, wired and front accessible for maintenance. The available short circuit current ratings are shown below. The ratings shall apply to the normal and emergency power components.

-									
Code	200-208V	22	20-240V	380-415V		440-480		550-600	
	5-150 HP 5		5-200 HP 5-35		50 HP 5-400 I		ΗP	5-500 HP	
M - Standard	100kA		100kA 10		0kA	100kA	1	N/A	
N - Intermediate	150kA	A 150kA 1		15	0kA 150kA		1	N/A	
P – High	200kA		200kA	20	0kA	200kA		N/A	
Q - Intermediate	N/A		N/A	Ν	I/A	N/A		100kA	
R - Standard	N/A		N/A	Ν	I/A	N/A		50kA	
	200-208V		220-240		380	-415V		440-480	
Code	200 HP		250-400) HP 400-		500 HP	45	450-500 HP	
M - Standard	50A		50kA	۱	50	OkA		50kA	
N - Intermediate	N/A		N/A		N	/A		N/A	
P – High	100kA		100kA	4	10	0kA		100kA	
Q - Intermediate	N/A		N/A		N	/A		N/A	
R - Standard	N/A		N/A		N	/A		N/A	

1.5 Power Components

The controller shall include a combination isolating disconnect switch/circuit breaker, rated for not less than 115% of the motor full load current, mechanically interlocked and operated with a single, externally mounted handle. The isolating disconnect switch/circuit breaker shall be mechanically interlocked so that the enclosure door cannot be opened with the handle in the ON position except by a hidden tool operated bypass mechanism. The isolating disconnect switch/circuit breaker shall be capable of being padlocked in the OFF position for installation and maintenance safety, and shall also be capable of being locked in the ON position without affecting the tripping characteristics of the circuit breaker.

The controller will include a voltage surge arrestor and Across The Line motor starter. The controller shall be equipped with a single handle, manually operated, emergency start mechanism capable of being latched in the ON position.

The controller shall include an Automatic Transfer Switch, electrically or manually operated, mechanically held.

1.6 Operator Interface (HMI)

The operator interface shall be a 7.0" LCD capacitive type color touch screen (HMI technology) powered by an embedded microcomputer with software PLC logic. Included shall be keypad type push-buttons for START, STOP, RUN TEST and TRANSFER SWITCH TEST.

The screen shall include menus for: *Home · Alarms · Configuration · History · Service · Manuals · Language.*

The HMI shall graphically display the following: Voltage and Amperage of all 3 phases simultaneously using true RMS Technology for both the Normal and Alternate Power Sources · Transfer Switch Status · Motor Stopped/Running · Starting Cause · Actuation Mode · Controller Type · Shutdown Mode · Date & Time · Pump Room Temp. · System Pressure

System pressure shall be capable of being displayed as: *PSI, kPa, Bar, Feet of Head or Meters of Water.*

The HMI shall allow programming and display of: Cut In & Cut Out Pressure Settings · Minimum Run Timer · Sequential Start Timer · Periodic Test Timer

The HMI allows the user to select the language of the system and download the manual or view the manual on screen.

1.7 State and Alarm Indication

Visual indication shall be provided for the following: Power Available • Motor Run • Periodic Test • Manual Start • Deluge Valve Start • Remote Automatic Start • Remote Manual Start • Emergency Start • Pump On Demand/Automatic Start • Pump Room Temperature • Lockout

The digital display shall visually indicate the following alarms: Alternate Power Lock Rotor Current • Alternate Power Phase Reversal • Automatic Power Transfer Switch Trouble • Locked Rotor Current • Fail To Start • Under/Over Current • Under/Over Voltage • Phase Unbalance • Check Test Solenoid Valve • Weekly Test Cut-In Not Reached • Transducer Fault • Control Voltage Not Healthy • Motor Trouble • Pump Room Alarm • Invalid Cut-In • Phase Reversal • Power Loss • Phase Loss L1 / L2 / L3 • Low Water Level • Pump On Demand • Low Ambient Temp. • Service Required

Audible and visible alarm shall be provided for: Fail To Start • Alternate Circuit Breaker Off or Tripped • Alternate Isolating Switch Tripped/Open

Remote Alarm contacts shall be provided for: Power Available • Phase Reversal • Motor Run • Common Pump Room Alarm (Overvoltage, Undervoltage, Phase Unbalance, Low/High Pump Room Temperature) • Common Motor Trouble (Overcurrent, Fail To Start, Undercurrent, Ground Fault) • Transfer Switch in Normal Position • Transfer Switch in Alternate Position • Alternate Power Isolating Switch Off

1.8 Pressure and Event Recording

The system shall be capable of logging pressure data and operational events with time/date stamp. The system shall display operational events for the lifetime of the controller and display the pressure data in text or graphical form. The controller shall log the Date/Time of the first start-up and the controller total power on time from that date. The controller shall log first and last statistics for: *First Setup · On Time · Start Count · Last Start Time · Min/Max/Average System Pressure · Min/Max/Average Pump Room Temp. · Jockey Pump On Time/Start Count/Last Start Time · Phase to Phase Voltages with Date Stamp · Amps Per Phase with Date Stamp*

1.9 USB Host Controller

A USB port capable of accepting a USB Flash Memory Disk shall be provided for downloading pressure and event logs.

2.0 Serial Communications

The controller shall feature Modbus with TCP/IP frame format and shielded female RJ45 connector

2.1 Pressure Sensing / Wet Parts

The controller shall be supplied with a solid state pressure transducer with a range of 0-500 psi calibrated for 0-300 psi (0-20.7 bar) and a run test solenoid valve. The wet parts shall be externally mounted and include a protective cover. The pressure sensing line connection to the transducer shall be 1/2-inch FNPT. Provisions for a redundant pressure transducer shall be provided.

2.2 Controller Operation

The controller shall be capable of automatic starting via pressure drop, remote start signal from an automatic device or a deluge valve. The controller can be manually started via the START push-button, the RUN TEST push-button, or a remote signal from a manual device. Stopping can be achieved manually with the STOP push-button or automatically after expiration of minimum run timer or test timer. The minimum run timer (off delay), sequential start timer (on delay) and periodic test timer shall be field adjustable and include a visual countdown on the display. Adjustable timers shall be supplied for Momentary Normal Power Outage Override, Alternate Power Available Delay, Transfer Trouble Delay, Retransfer To Normal, Generator Cooldown.

2.3 Manufacturer

The controller shall be a Firetrol brand.

Firetrol, **Inc.** 336 Apex Peakway

Apex, North Carolina 27502 P +1 919 460 5200 F +1 919 460 5250 www.firetrol.com While every precaution has been taken to ensure accuracy and completeness herein, Firetrol, Inc. assumes no responsibility, and disclaims all liability, for damages resulting from use of this information or for any errors or omissions. Specifications and drawings are subject to change without notice. ©2024 Firetrol, Inc., All Rights Reserved.



MARK^{III+} Electric Fire Pump Controllers - with Power Transfer Switch (-TSA)



STARTING METHOD

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Power Transfer Switches are completely assembled with Firetrol Electric Fire Pump Controllers; full or reduced voltage types. The power transfer switches are built for use with generator set or 2nd utility use. The entire package of power transfer switch and controller is completely factory assembled, wired, tested and shipped as a complete unit for easy field connection to the power sources and the fire pump motor.

Approvals – Firetrol fire pump controllers are listed by Underwriters' Laboratories, Inc., in accordance with UL218, *Standard for Fire Pump Controllers*, CSA, *Standard for Industrial Control Equipment*, and approved by Factory Mutual. They are built to meet or exceed the requirements of the approving authorities as well as NEMA and the latest editions of NFPA 20, *Installation of Centrifugal Fire Pumps*, and NFPA 70, *National Electrical Code*.

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- Controller Standard Features The following are included as standard with each controller:
- Voltage surge protector
- Main Disconnect Switch sized for connected motor horsepower and voltage
- Fire pump Circuit Breaker
- Single Handle Isolating Disconnect Switch/ Circuit Breaker mechanism
- Motor contactor
- Single Handle Emergency Manual Run Mechanism to mechanically close motor contactor contacts in an emergency condition
- Built-in Start and Stop push-buttons to bypass automatic start circuits
- Daylight Savings Time Option
- Elapsed Time Meter
- 7.0" LCD capacitive type color touch screen (HMI technology) software upgradeable operator interface powered by an embedded microcomputer with software PLC logic.
- 500 PSI Pressure Transducer (calibrated for 300 PSI (20.7 Bar))and Test Solenoid for fresh water applications, externally mounted with protective cover
- Audible alarm buzzer embedded in the MarkIII+
- Pump Room Ambient Temperature Switch, Display and Alarms
- Pressure and Event Recording with Date Stamp to System Memory Accessible VIA The User Interface and Downloadable to a USB Flash Drive
- Modbus Communications with TCP/IP frame format and a shielded female RJ45 connector
- NEMA Type 2 (IEC IP22) enclosure with bottom entry gland plate and lifting lugs
- Suitable for use as Service Equipment
- The controller supplies visual indication of the following: Power Available • Motor Run • Periodic Test • Manual Start • Deluge Valve Start • Remote Automatic Start • Remote Manual Start • Emergency Start • Pump On Demand (Automatic Start) • Pump Room Temp. • Lockout
- The controller displays visual indication for the following alarm conditions: Control Voltage Not Healthy • Invalid Cut-In
 Lock Rotor Current • Loss of Power • Low Ambient Temp. • Low Water Level • Motor Trouble • Phase Reversal • Overcurrent
 Overvoltage • Phase Loss L1 / L2 / L3 • Phase Unbalanced • Pressure Transducer Fault Detected • Pump On Demand • Pump Room Alarm • Service Required • Undercur-

rent • Undervoltage • Check Test Solenoid Weekly Test Cut-In Reached

- Audible and Visible Indication for Fail To Start.
- DPDT 8A, 250VAC remote alarm contacts are provided for: Power Available • Phase Reversal • Motor Run

 Common Pump Room Alarm (Overvoltage / Undervoltage / Phase Unbalance / Low Pump Room Temp. / High Pump Room Temp)

 Common Motor Trouble (Overcurrent / Fail To Start / Undercurrent / Ground Fault)

- Field Adjustable Timers with Visual Countdown for Minimum Run (Off Delay), Sequential Start (On Delay) and Weekly Test
- Transfer Switch Standard Features The following are included as standard with each controller:
- Visual indication of the following: Alternate Power Lock Rotor Current • Alternate Power Phase Reversal • Automatic Transfer Switch Trouble
- Audible and Visible indication of: Alternate Power Circuit Breaker OFF or Tripped • Alternate Power Isolating Switch Tripped/ Open
- Transfer Switch test push-button
- Bypass for re-transfer and generator shutdown
- The following adjustable time delays are provided:

Momentary Normal Power Outage Override • Emergency Power Available Delay Transfer Trouble Delay • Re-transfer to Normal • Generator Coóldown

 Remote Alarm Contacts For: Emergency Isolating Switch Off • Transfer Switch in Normal Position • Transfer Switch in Emergency Position

> FOR MODEL # INFORMATION SEE PUBLICATION SD-Electric-TSA FOR OPTIONS AND MODIFICATIONS SEE **PUBLICATION OP-Electric-TSA**

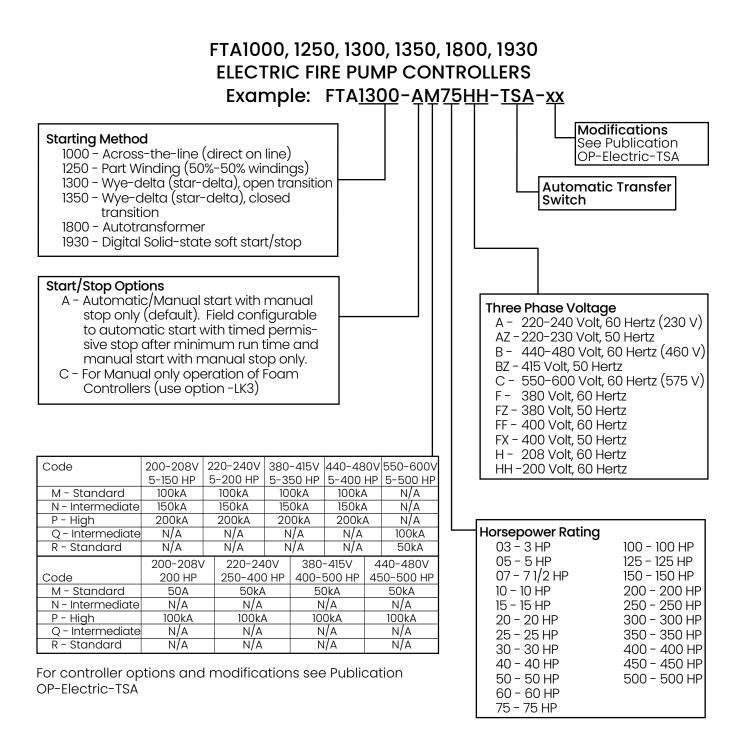
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MARK^{III+} Electric Fire Pump Controllers

SPECIAL ENCLOSURES

Description

Option	Description
	Enclosure, NEMA Type 2 (IEC IP22), Painted Steel (Standard)
-E	Enclosure, NEMA Type 4 (IEC IP65), Painted Steel
-F	Enclosure, NEMA Type 4X (IEC IP66), #304 Stainless Steel, Brushed Finish
-FD	Enclosure, NEMA Type 4X (IEC IP66), #316 Stainless Steel, Brushed Finish
-FDB	Enclosure, NEMA Type 4X (IEC IP66), #316 Stainless Steel, Seam Welded, Brushed Finish
-FDP	Enclosure, NEMA Type 4X (IEC IP66), #316 Stainless Steel, Painted Finish
-FXP	Enclosure, NEMA Type 4X (IEC IP66), #304 Stainless Steel, Painted Finish
-G	Enclosure, NEMA Type 12 (IEC IP54), Painted Steel
-T	Enclosure, NEMA Type 3R (IEC IP24), Painted Steel
-U	Enclosure, NEMA Type 3 (IEC IP54), Painted Steel

CIRCUIT BREAKER OPTION

Description

Standard S -M -R	6hort Circui 200-208V 5-150 HP 100kA (M)	t Current R 220-240V 5-200 HP 100kA (M)	ating 380-415V 5-350 HP 100kA (M)	440-480V 5-400 HP 100kA (M)	550-600V 5-500 HP 50kA (R)	200-208V 200 HP 50kA (M)	220-240V 250-400 HP 50kA (M)	380-415V 400-500 HP 50kA (M)	440-480V 450-500 HP 50kA (M)
Intermedia -N -Q	. ,	()	. ,	440-480V 5-400 HP 150kA (N)	550-600V 5-500 HP 100kA (Q)	200-208V 200 HP N/A	220-240V 250-400 HP N/A	380-415V 400-500 HP N/A	440-480V 450-500 HP N/A
High Short -P	Circuit Cur 200-208V 5-150 HP 200kA	rent Rating 220-240V 5-200 HP 200kA	380-415V 5-350 HP 200kA	440-480V 5-400 HP 200kA	550-600V 5-500 HP NA	200-208V 200 HP 100kA	220-240V 250-400 HP 100kA	380-415V 400-500 HP 100kA	440-480V 450-500 HP 100kA

ANTI-CONDENSATION SPACE HEATERS

Option

Option

Description

None	
– J	Space Heater, 120V Externally Powered with Circuit Breaker & Thermostat
-K	Space Heater, 120V Externally Powered with Circuit Breaker & Humidistat
-M	Space Heater, 240V Externally Powered with Circuit Breaker & Thermostat
-N	Space Heater, 240V Externally Powered with Circuit Breaker & Humidistat
-JKP	Space Heater, 120V Externally Powered with Circuit Breaker, Thermostat and Humidistat in Parallel
-MNP	Space Heater, 240V Externally Powered with Circuit Breaker, Thermostat and Humidistat in Parallel

PRESSURE TRANSDUCERS, SOLENOID VALVES, PLUMBING

Option	Description
	Wetted Parts including Pressure Sensor and Test Solenoid, 300 PSI (20.4 Bar) Fresh Water
-B1	Wetted Parts including Pressure Sensor and Test Solenoid, 500 PSI (34.5 Bar) Fresh Water (For Factory Calibration Purposes Only)
-C1	Wetted Parts including Pressure Sensor and Test Solenoid, 300 PSI (20.4 Bar), Sea Water
-D1	Wetted Parts including Pressure Sensor and Test Solenoid, 500 PSI (34.5 Bar), Sea Water
-SP1	Low Suction Pressure Transducer, Fresh Water, 0-300 PSI (20.4 Bar) with Visible Indication and Output Contacts
-SP2	Low Suction Pressure Transducer, Sea Water, 0-300 PSI (20.4 Bar) with Visible Indication and Output Contact

Option

FOAM PUMP APPLICATIONS Description

Required For Foam

-LR1	Low Foam Level External Input, Visible Indications and Alarm Contacts, Additive with Provisions for Proof Pressure Switch Connection, With Lockout and Remote Alarm Indication For Interlock On (Locked Out)
Doguirod I	

Required For Foam

-LK1	Foam Pump Application With Pressure Transducer and Run Test Solenoid Valve (Auto. Start)
-LK2	Foam Pump Application With Pressure Transducer and Run Test Solenoid Valve, Stainless Steel (Auto. Start)
-LK3	Foam Pump Application Without Pressure Transducer and Run Test Solenoid Valve (Manual Start)
Optional	For Foam
	Operation Dump Value Control

-DVC Operation, Dump Valve Control

Option	ALARMS Description
-AC	Extra Alarm Output Contacts, Pump Operating (2 Form-C)
-AM	Alarm Output Contacts, Fail to Start
-AV	Alarm Output Contacts, Low Pump Room Temperature
-AW	Alarm Output Contacts, Reservoir Low
-AYI	Configurable Low Suction Pressure, Visible/Output Contacts with External Digital Input
-BW1	Extra Alarm Output Contacts, Phase Failure/Phase Reversal
-BY1	Alarm Output Contacts, Overcurrent
-CTS1	Configurable Low Suction Pressure, Visible/Output Contacts with Suction Pressure Transducer
-EH1	Alarm Output Contacts, Main Relief Valve Open
-EK	Alarm Output Contacts, Flow Meter Open
-JR	Visible Indicator, Jockey Pump Operating
-JT	Alarm, Audible/Visible, Jockey Pump Trouble
-KH	Alarm Output Contacts, Common Alarm
-P1	Alarm, Audible/Visible, Built-In 120V Supervisory System (Includes Visible Supervisory Voltage Normal Indication and Audible Pump Operating, Phase Failure and Phase Reversal Indication
-PE	Alarm Output Contacts, Low System Pressure (Pump on Demand)
-PT	Alarm, Audible/Visible, Built-In 240V Supervisory System (Includes Visible Supervisory Voltage Normal Indication and Audible Pump Operating, Phase Failure and Phase Reversal Indication

Option

MISCELLANEOUS Description

option	Decemption
-ED2	Normal Source Load Shedding with Adjustable Time Delay to Remove Non-Critical Loads Before Starting
-EL	Series Pumping Operation, High Zone Controller
-EM	Series Pumping Operation, Mid Zone Controller
-EN	Series Pumping Operation, Low Zone Controller
-IEC	Marking, CE with External Wet Parts (Requires NEMA Type 12 (IP54) Enclosure as Minimum)
-MZN	Neutral Lug, Service Entrance, Non-Insulated Bonded to Enclosure
-OSP	Seismic Certification compliant to OSHPD (CA) for rigid base or wall mount only
-PK	Terminal Blocks, Extra Remote Start
-PY	Output Contacts, Motor Space Heater, Externally Powered
-S	Tropicalization
-SEI	Seismic Certification compliant to CBC 2022, IBC 2021 for rigid base or wall mount only
-USBX	Data Port, External USB
-ZPM1	Data Port, RS-485 Modbus RTU
-Y55	Controller Temperature Rating, 55°C (131°F) Ambient Temperature
-XCR	Export Packaging (Wooden Crating to Conform to IPPC Standards)

Option

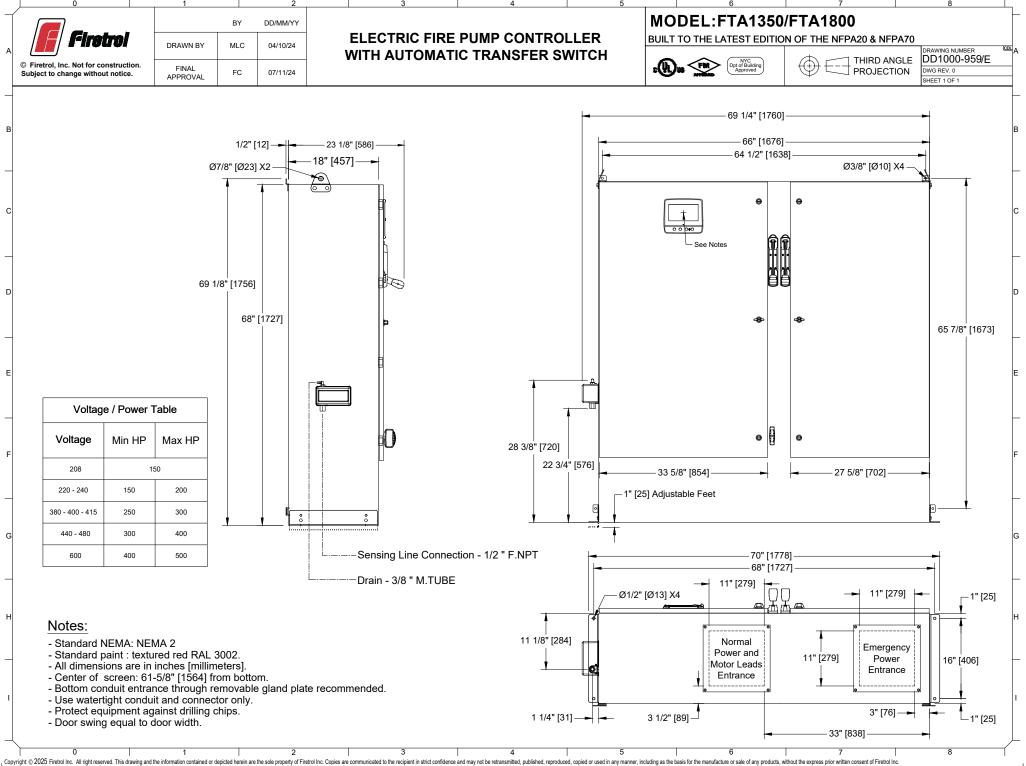
TRANSFER SWITCH ONLY OPTIONS

Description

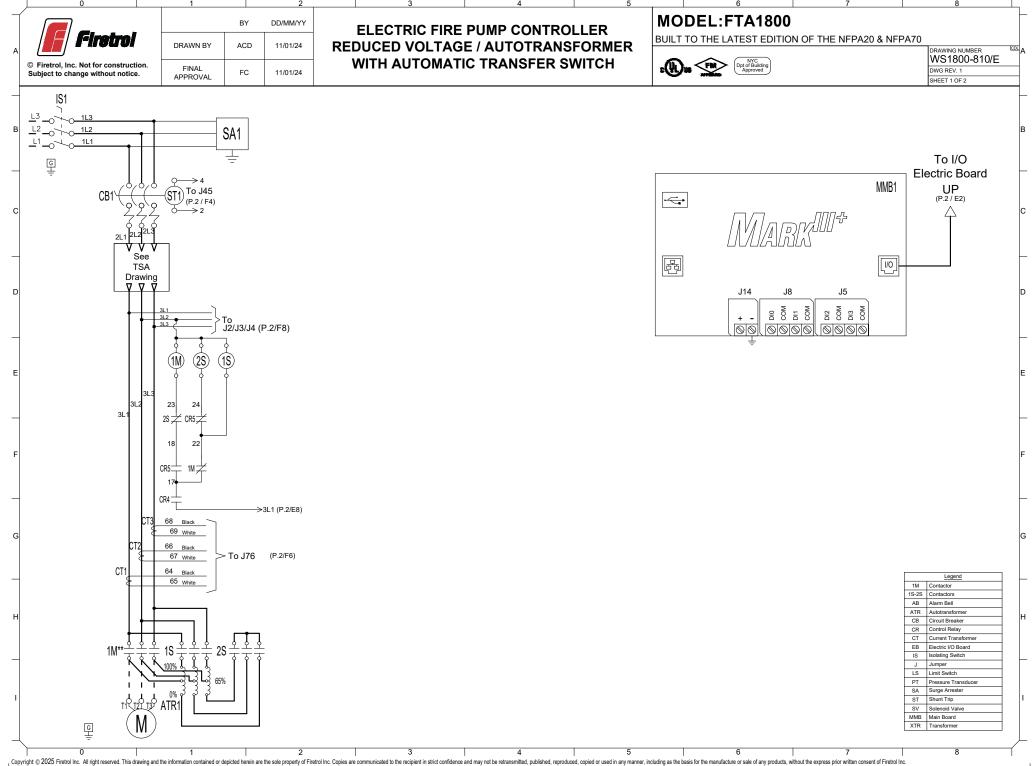
-EC	Extra Contacts for Remote Indication, Transfer Switch Position
-ED1	Alternate Source Load Shedding with Adjustable Time Delay to Remove Non-Critical
	Loads Before Starting

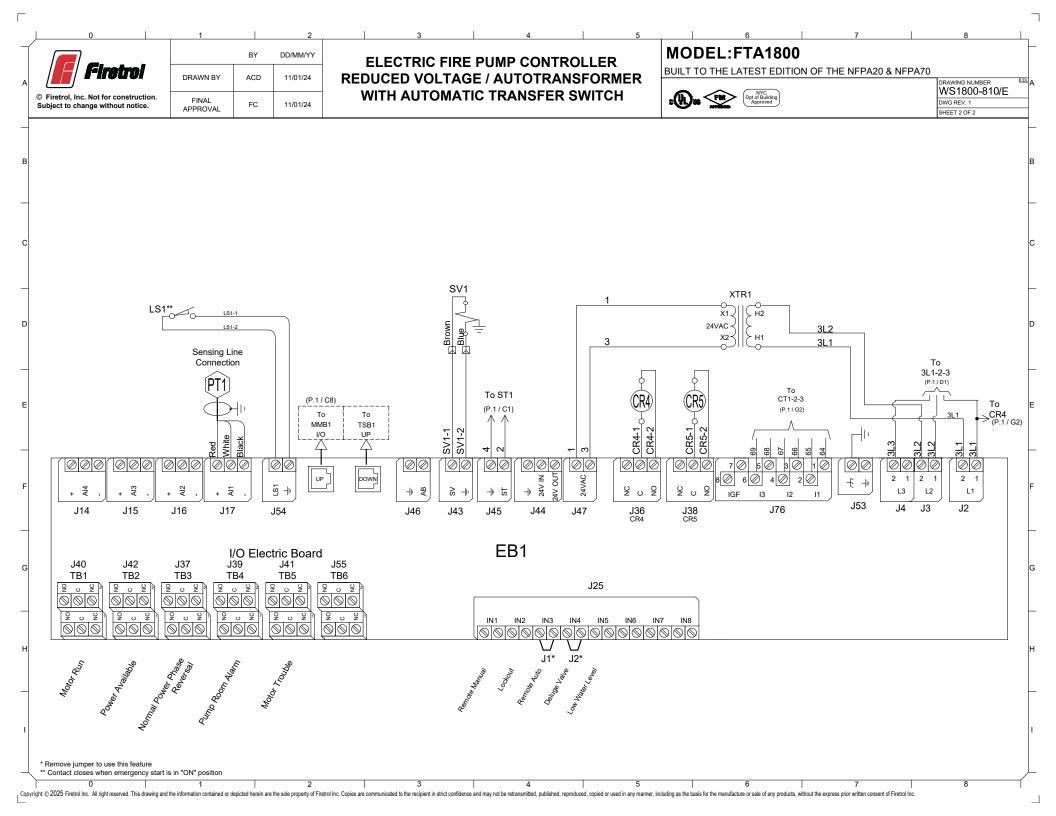
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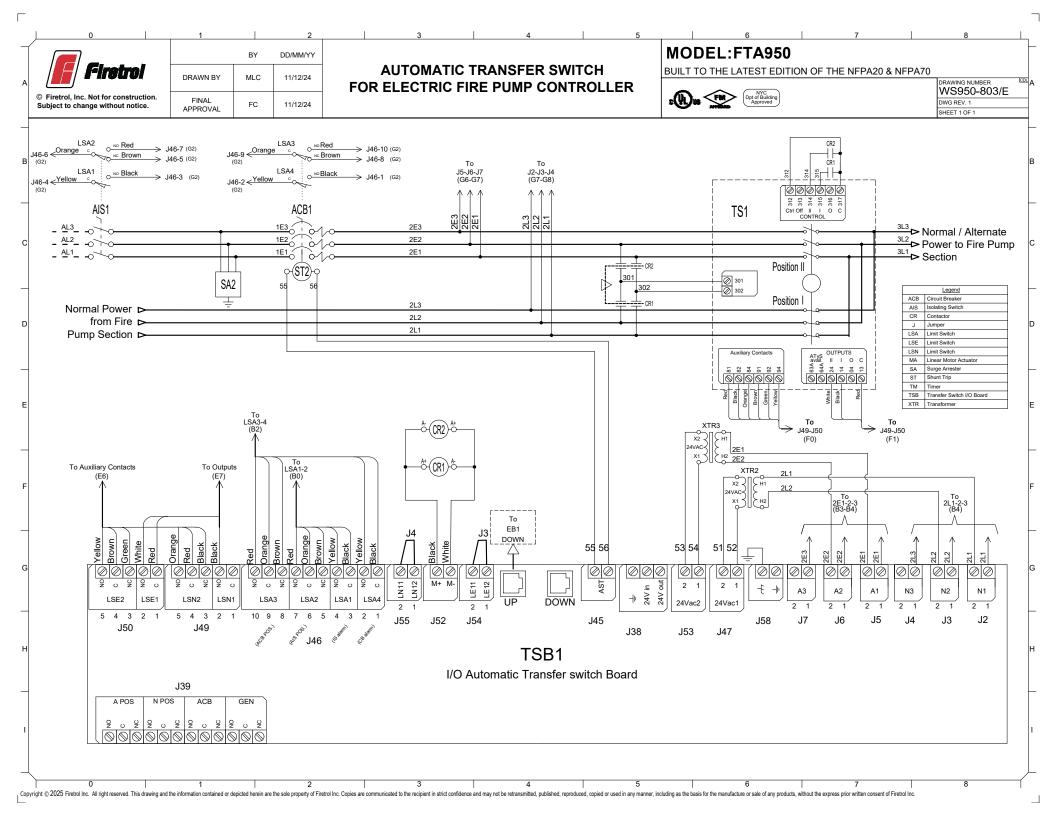
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© Firetrol, Inc. I Subject to chan	ge without notic	tion. :e. A		MLC 04, FC 07, Switch (IS1).	10/24 11/24			E PUMP (CONTRO	LLER	 DDEL:FTA13			
Bending Space	Ing Accord	ing to bein	g to Bending Space (AWG or MCM). Terminals L1 - L2 - L3 5 " (127 mm)									Power	Terminals	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60		Bonding	3 Phases Incoming Power	
208	1x (10 to 1/0)	1x (8 to 1/0) 1x (8 to 1	/0) 1x (6 to 1/	0) 1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)		Ground	Y Y Y	
220 to 240	1x (10 to 1/0)	1x (10 to 1/0	0) 1x (8 to 1	/0) 1x (6 to 1/	0) 1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)				
380 to 416	1x (10 to 1/0)	1x (10 to 1/0	0) 1x (10 to 7	/0) 1x (8 to 1/	0) 1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)		+	L1 L2 L3 IS1	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0	0) 1x (10 to 7	/0) 1x (10 to 1	0) 1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)				
600	1x (10 to 1/0)	1x (10 to 1/0	0) 1x (10 to 1	/0) 1x (10 to 1	0) 1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)				
Bending 12 " (305 mm) Space								16 " (406 mm)**	*]	**Only for 16"(406	S mm) bending space	

350

3x (4/0 to 500)

2x (300 to 500)

2x (4/0 to 500)

12 " (305 mm)

4

400

3x (250 to 500)

2x (350 to 500)

450

4x (3/0 to 500)

2x (400 to 500)

2x (250 to 500) 2x (300 to 500) 2x (350 to 500)

500

3x (250 to 500

300

2x (300 to 500)

2x (4/0 to 500)

1x (500)

3

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250

3x (250 to 500)

2x (4/0 to 500)

2x (3/0 to 500)

1x (350 to 500)

ALUMINUM CONDUCTORS for Isolating Switch (IS1).*** Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

125

1x (250)

1x (3/0 to 250)

1x (2/0 to 350)

8 " (203 mm)

2x (4/0 to 500) 2x (250 to 500)

150

2x (3/0 to 500) 2x (4/0 to 500) 2x (350 to 500)

1x (300 to 500)

1x (4/0 to 250)

1x (3/0 to 350)

200

3x (4/0 to 500)

1x (500)

2x (1/0 to 500)

1x (250 to 500)

Bending Space				5 " (1	27 mm)				8 " (203 mm)	10 " (254 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 "	(305 mm)		16 " (406 mm)***					-	
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)						
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)					
380 to 416	1x (3/0 to 250)	1x (250)	Consult Factory	1x (500)	Consult Factory	2x (300 to 500)	2x (500)	3x (300 to 500)	3x (350 to 500)	3x (400 to 500)	
		1x (3/0)	1x (250)	1x (300 to 350)** 1x (250) 90°C *	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (500) 90°C *	3x (350 to 500
440 to 480	1x (1/0 to 3/0)	1x (3/0)	. ,	IX (250) 90 C							
440 to 480 600	1x (1/0 to 3/0) 1x (1 to 1/0)	1x (2/0 to 250)	1x (4/0 to 250)	1x (4/0 to 250)	1x (350 to 500)	1x (500)	Consult Factory	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.

2

** Consult Factory

ΗP

Voltage

208

220 to 240

380 to 416

440 to 480

600

Bending

Space

D

Е

75

2x (1/0 to 500)

1x (250)

1x (1/0 to 350)

1x (1 to 3/0)

1x (3 to 1/0)

5 " (127 mm)

100

2x (2/0 to 500)

2x (2/0 to 500)

1x (3/0 to 350)

1x (2/0 to 3/0)

1x (1 to 350)

*** Aluminum is not permitted in Canada.

5

Notes:



QQ

1.1

Bonding Ground

Incoming Power

IS1

L1 L2 L3

 $|\varphi \varphi \varphi|$

1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for use as service equipment in USA.

3 - Controller use as service equipment prohibited in Canada.

4 - For more accurate motor connections refer to motor manufacturer or motor nameplate.

5 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

- 6

Drawing for information only. Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.

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		BY	DD/MM/YY				
Firetrol	DRAWN BY	MLC	04/10/24	FC		FRANSFER SWIT	•
© Firetrol, Inc. Not for construction. Subject to change without notice.	FINAL APPROVAL	FC	07/11/24				

MODEL:FTA950

BUILT TO THE LATEST EDITION OF THE NFPA20 & NFPA70



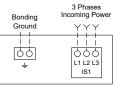
DRAWING NUMBER FC950-901/E DWG REV. 0 SHEET 1 OF 1

COPPER CONDUCTORS for Isolating Switch (AIS1).

Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

	Bending Space				5 " (1	27 mm)		8 " (203 mm)					
	HP Voltage	5	7.5	10	15	20	25	30	40	50	60		
	208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)		
1	220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)		
	380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)		
	440 to 480	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)					
	600	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)						
	Bending Space		12 " ((305 mm)		16 " (406 mm)***							
	HP Voltage	75	100	125	150	200	250	300	350	400	450	500	
	208	2x (1/0 to 500)	2x (2/0 to 500)	2x (4/0 to 500)	2x (250 to 500)	3x (4/0 to 500)							
	220 to 240	1x (250)	2x (2/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	3x (250 to 500)						
	380 to 416	1x (1/0 to 350)	1x (3/0 to 350)	1x (250)	1x (300 to 500)	1x (500)	2x (4/0 to 500)	2x (300 to 500)	3x (4/0 to 500)	3x (250 to 500)	4x (3/0 to 500)		
	440 to 480	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0 to 250)	1x (4/0 to 250)	2x (1/0 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	3x (250 to 500)	
	600	1x (3 to 1/0)	1x (1 to 350)	1x (2/0 to 350)	1x (3/0 to 350)	1x (250 to 500)	1x (350 to 500)	1x (500)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)	
	Bending Space	5 " (127 mm)		8 " (203 mm)		12 " (305 mm)							

Power Terminals



***Only for 16"(406 mm) bending space

	IS1 L1 L2 L3 O O O I I I
Bonding Ground	人人 3 Phases Incoming Power

ALUMINUM CONDUCTORS for Isolating Switch (AIS1).*** Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space				5 " (1	27 mm)				8 " (203 mm)	10 " (254 mm)	
HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *	
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0) 90°C *	1x (250)	
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	
Bending Space		12 "	(305 mm)		16 " (406 mm)***						
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	2x (2/0 to 500)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	3x (300 to 500)						
220 to 240	1x (350) ** N/A	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (500)	3x (400 to 500)					
380 to 416	1x (3/0 to 250)	1x (250)	Consult Factory	1x (500)	Consult Factory	2x (300 to 500)	2x (500)	3x (300 to 500)	3x (350 to 500)	3x (400 to 500)	
440 to 480	1x (1/0 to 3/0)	1x (3/0)	1x (250)	1x (300 to 350)** 1x (250) 90°C *	2x (3/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (500) 90°C *	3x (350 to 500
600	1x (1 to 1/0)	1x (2/0 to 250)	1x (4/0 to 250)	1x (4/0 to 250)	1x (350 to 500)	1x (500)	Consult Factory	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)
						1	1		1		

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.

** Consult Factory

*** Aluminum is not permitted in Canada.

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Notes:

1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for use as service equipment in USA.

3 - Controller use as service equipment prohibited in Canada. 4 - For more accurate motor connections refer to motor manufacturer or motor nameplate.

5 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only

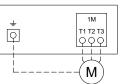
Manufacturer reserves the right to modify this drawing without notice Contact manufacturer for "As Built" drawing.

0	1		2		3	4	5		6	7	8	_
		BY	DD/MM/YY					MODEL:FTA1800/FTA1930				
Firetrol	DRAWN BY	MLC	04/10/24		ELECTRIC FIRE	PUMP CONTRO	LLER	BUILT	T TO THE LATEST EDITIO	N OF THE NFPA20 & NFPA70	DRAWING NUMBER	
Firetrol, Inc. Not for construction. ubject to change without notice.		FC	07/11/24	-				.C	NYC Dpt of Building Approved		FC1000-905/E DWG REV. 0 SHEET 1 OF 1	_
												7

COPPER CONDUCTORS for Motor Connection (1M). Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

5	7.5	10	15	20	25	30	40	50	60	
1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (3 to 2/0)	1x (2 to 2/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	
1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (6 to 2)	1x (4 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0)	
1x (10 to 2/0)	1x (10 to 2/0)	1x (10 to 2/0)	1x (8 to 2/0)	1x (8 to 2/0)	1x (6 to 2/0)	1x (6 to 2/0)	1x (4 to 2/0)	1x (3 to 2/0)	1x (1 to 2/0)	
1x (10 to 2)	1x (10 to 2)	1x (10 to 2)	1x (10 to 2)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2/0)	1x (3 to 2/0)	
1x (10 to 2/0)	1x (10 to 2/0)	1x (10 to 2/0)	1x (10 to 2/0)	1x (10 to 2/0)	1x (8 to 2/0)	1x (8 to 2/0)	1x (6 to 2/0)	1x (6 to 2/0)	1x (4 to 2/0)	
75	100	125	150	200	250	300	350	400	450	500
1x (300)	2x (2/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (400 to 600)						
1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (350 to 500)	2x (500 to 600)					
1x (1/0 to 3/0)	1x (3/0)	1x (250 to 300)	1x (300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300 to 600)	2x (400 to 600)	2x (500 to 600)	2x (600)	
1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
1x (3 to 2/0)	1x (1 to 3/0)	1x (2/0 to 300)	1x (3/0 to 300)	2x (1 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 600)	2X (250 to 600)	2x (300 to 600)	2x (350 to 600)
	1x (10 to 2) 1x (10 to 2/0) 1x (10 to 3/0) 1x (1/0 to 3/0) 1x (1 to 1/0)	1x (10 to 2) 1x (8 to 2) 1x (10 to 2) 1x (10 to 2/0) 1x (10 to 2/0) 2x (2/0 to 300) 1x (10 to 3/0) 1x (3/0) 1x (10 to 3/0) 1x (2/0 to 3/0)	1x (10 to 2) 1x (8 to 2) 1x (8 to 2) 1x (10 to 2) 1x (10 to 2) 1x (8 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (300) 2x (2/0 to 300) 2x (3/0 to 300) 1x (10 to 3) 1x (2/0 to 3) 1x (250 to 300) 1x (11 to 1) 1x (2/0 to 3) 1x (3/0)	1x (10 to 2) 1x (8 to 2) 1x (8 to 2) 1x (8 to 2) 1x (10 to 2) 1x (10 to 2) 1x (8 to 2) 1x (6 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (6 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (8 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 2) 1x (10 to 3) 2x (2/0 to 300) 2x (3/0 to 300) 2x (4/0 to 300) 1x (10 to 3) 1x (3/0) 1x (300 1x (300 1x (11 to 1) 1x (2/0 to 30) 1x (3/0) 1x (4/0 to 300)	1x (10 to 2) 1x (8 to 2) 1x (8 to 2) 1x (8 to 2) 1x (6 to 2) 1x (4 to 2) 1x (10 to 2) 1x (10 to 2) 1x (8 to 2) 1x (6 to 2) 1x (4 to 2) 1x (10 to 2)/// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (8 to 2)// 1x (8 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (8 to 2)// 1x (8 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (8 to 2)// 1x (8 to 2)// 1x (10 to 2)/// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 1x (10 to 2)// 75 100 125 150 200 1x (20 to 300) 2x (2/0 to 300) 2x (2/0 to 300) 2x (2/0 to 300) 2x (3/0 to 300) 1x (1/0 to 3///) 1x (3/// 1x (2/0 to 300) 1x (3/0 1x (4/0 to 300) 2x (3/0 to 300) 1x (1/1 to 1///) 1x (2/0 to 3/0) 1x (3/0) 1x (4/0 to	1x (10 to 2) 1x (8 to 2) 1x (8 to 2) 1x (8 to 2) 1x (6 to 2) 1x (4 to 2) 1x (3 to 2/0) 1x (10 to 2) 1x (10 to 2) 1x (8 to 2) 1x (6 to 2) 1x (4 to 2) 1x (4 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 1x (6 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (10 to 2/0) 1x (8 to 2/0) 1x (8 to 2/0) 75 100 125 150 200 250 1x (250 to 300) 2x (2/0 to 300) 2x (3/0 to 300) 2x (4/0 to 300) 2x (4/0 to 300) 1x (1/1 to 3/0) 1x (3/0) 1x (2/0 to 300) 1x (4/0 to	1x (10 to 2) 1x (8 to 2) 1x (8 to 2) 1x (6 to 2) 1x (4 to 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Motor Terminals



Models: FTA1800/FTA1930

ALUMINUM CONDUCTORS for Contactor (1M).***

Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP Voltage	5	7.5	10	15	20	25	30	40	50	60	
208	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0) **	1x (2/0) 90°C *	Consult Factory	1x (300)	
220 to 240	1x (10 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (3 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (2/0)	1x (3/0) 90°C *	Consult Factory	
380 to 416	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0) **	1x (1 to 2/0) **	1x (1/0 to 2/0)	
440 to 480	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (6 to 2/0) **	1x (6 to 2/0) **	1x (4 to 2/0) **	1x (2 to 1/0)	1x (1 to 1/0)	
600	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (12 to 2/0) **	1x (10 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (8 to 2/0) **	1x (4 to 2/0) **	1x (4 to 2/0) **	1x (2 to 2/0)	
HP Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300) 90°C *	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (600)						
220 to 240	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (500)	2x (600)					
380 to 416	1x (3/0)	Consult Factory	1x (300) 90°C *	Consult Factory	2x (4/0 to 300)	2x (300)	2x (500 to 600)	2x (600)	2x (600) 90°C *	2x (600) 90°C *	
440 to 480	1x (1/0)	1x (3/0)	Consult Factory	1x (300)	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (300) 90°C *	2x (500)	2x (600)	2x (600) 90°C *
600	1x (1 to 2/0)	1x (2/0 to 3/0)	1x (4/0 to 300)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300 to 600)	2x (350 to 600)	2x (400 to 600)	2x (500 to 600)

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.

** Option V659 required.

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*** Aluminum is not permitted in Canada.



1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.

2 - Controller suitable for use as service equipment in USA.

3 - Controller use as service equipment prohibited in Canada.

4 - For more accurate motor connections refer to motor manufacturer or motor nameplate.

5 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

Drawing for information only. Manufacturer reserves the right to modify this drawing without notice. Contact manufacturer for "As Built" drawing.

